

## **Abstract**

A sectional overhead garage door is disclosed that substantially has the appearance of a traditional carriage house door. Thin-walled sections of the garage door are embossed with relief patterns that provide the door with the desired simulated appearance. The relief patterns may include aligned vertical grooves in the door sections that provide the appearance of a vertical separation between left and right portions of the garage door. A method of producing metal sectional overhead garage doors that simulate the appearance of carriage house doors is also disclosed. The method includes embossing relief patterns in sheet metal door sections using a maximum of three different dies to produce substantial portions of a wide variety of metal sectional overhead garage doors that simulate the appearance of carriage house doors.